

DART

DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSI 9149	REV. A SHEET 1 OF 1
DATE 99.04.01		TITLE ADD 205 SADDLE SPACERS	SCALE NTS
A	99.04.01	NEW ISSUE	

DART SERVICE INSTRUCTION

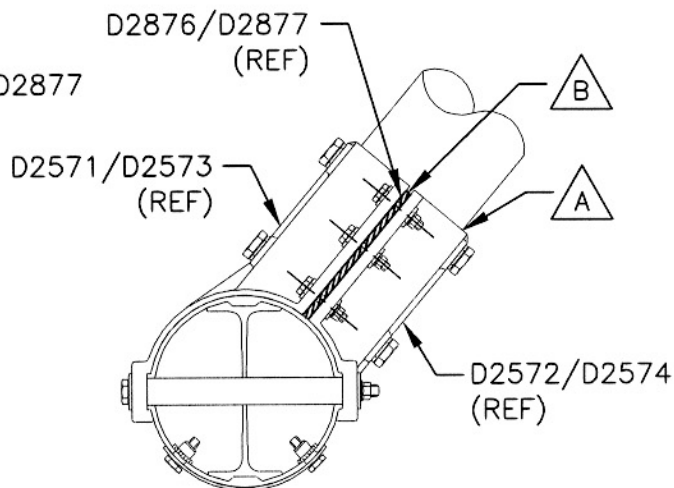
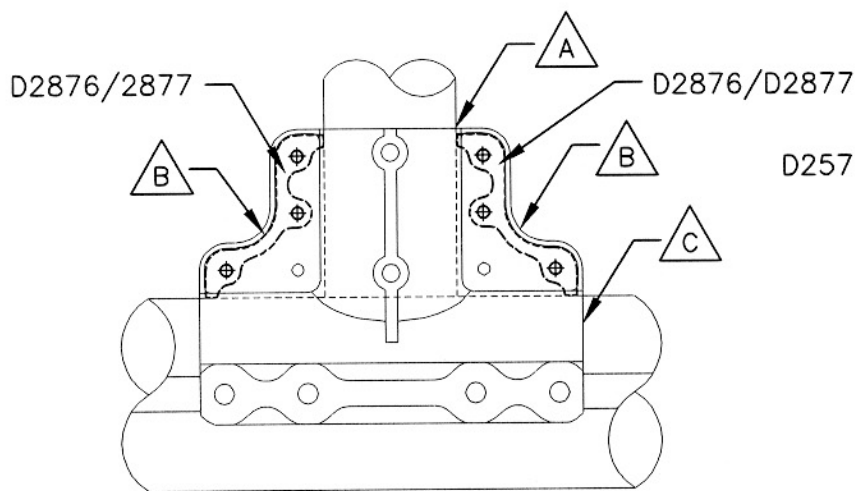
AMEND INSTALLATION INSTRUCTIONS: D205-634 REV. B
D204-635 REV. B

REF. CANADIAN STA: SH96-88
US FAA STC: SR00563NY




THIS MODIFICATION REQUIRES: (2) D2876 SPACERS
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INSTALL D2876/D2877 SPACERS ON D205-634-011/D204-635-011 SKIDTUBE KITS AS OUTLINED BELOW. FOR SKIDTUBES ALREADY IN SERVICE, THIS SERVICE INSTRUCTION SHOULD BE PERFORMED AT THE NEXT INSPECTION INTERVAL.

- 1) INSTALL (2) D2876 SADDLE SPACERS (1 ON EACH SIDE OF CROSSTUBE AS SHOWN BELOW) BETWEEN D2571/D2572 FWD SADDLE PARTS.
INSTALL (2) D2877 SADDLE SPACERS (1 ON EACH SIDE OF CROSSTUBE AS SHOWN BELOW) BETWEEN D2573/D2574 AFT SADDLE PARTS



- 2) TORQUE SADDLE FASTENERS PER DART INSTALLATION INSTRUCTIONS.
IT IS ACCEPTABLE FOR THE FLANGES TO BOTTOM OUT ON THE SPACERS.
- 3) APPLY A CONTINUOUS BEAD OF SEALANT IN ACCORDANCE WITH THE AIRCRAFT MAINTENANCE MANUAL IN THE FOLLOWING LOCATIONS:

-  ALONG SADDLE/CROSSTUBE INTERFACE
-  BETWEEN THE SADDLE FLANGES
-  ALONG SADDLE/SKIDTUBE INTERFACE